SAFETY DATA SHEET

according to Regulation UK SI 2019/758 and UK SI 2020/1577 as amended

Revision Date 26-Jan-2024 **Revision Number** 3

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Description:	**epsilon-Caprolactam**
Cat No. :	**L06999**
Synonyms	2-Oxohexamethylenimine
Index No	613-069-00-2
CAS No	105-60-2
Molecular Formula	C6 H11 N O
REACH registration number	-

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Laboratory chemicals.
Sector of use	SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category	PC21 - Laboratory chemicals
Process categories	PROC15 - Use as a laboratory reagent
Environmental release category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company

Avocado Research Chemicals Ltd.
(Part of Thermo Fisher Scientific)
Shore Road, Heysham
Lancashire, LA3 2XY,
United Kingdom
Office Tel: +44 (0) 1524 850506
Office Fax: +44 (0) 1524 850608

E-mail address begel.sdsdesk@thermofisher.com

1.4. Emergency telephone number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99
CHEMTREC Tel. No. **US:**001-800-424-9300 / **Europe:**001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Physical hazards

Based on available data, the classification criteria are not met

Health hazards

Acute oral toxicity	Category 4 (H302)
Acute Inhalation Toxicity - Dusts and Mists	Category 4 (H332)
Skin Corrosion/Irritation	Category 2 (H315)
Serious Eye Damage/Eye Irritation	Category 2 (H319)
Specific target organ toxicity - (single exposure)	Category 3 (H335)

Environmental hazards
Based on available data, the classification criteria are not met

Full text of Hazard Statements: see section 16

2.2. Label elements

Signal Word **Warning**

Hazard Statements
H319 - Causes serious eye irritation
H315 - Causes skin irritation
H335 - May cause respiratory irritation
H302 + H332 - Harmful if swallowed or if inhaled
May form combustible dust concentrations in air

Precautionary Statements
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

May form explosible dust-air mixture if dispersed
Toxic to terrestrial vertebrates
This product does not contain any known or suspected endocrine disruptors

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS No	EC No	Weight %	CLP Classification - According to GB-CLP Regulations UK SI 2019/720 and UK SI 2020/1567

Caprolactam	105-60-2	EEC No. 203-313-2	>95	Acute Tox. 4 (H302) Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335)

REACH registration number	-

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention.

Ingestion Clean mouth with water. Get medical attention.

Inhalation Remove from exposure, lie down. Remove to fresh air. If not breathing, give artificial respiration. Get medical attention.

Self-Protection of the First Aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

4.2. Most important symptoms and effects, both acute and delayed

May cause allergic skin reaction. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media
Water spray. Carbon dioxide (CO_2). Dry chemical. Water mist may be used to cool closed containers. Chemical foam.

Extinguishing media which must not be used for safety reasons
No information available.

5.2. Special hazards arising from the substance or mixture

Dust can form an explosive mixture with air. Fine dust dispersed in air may ignite.

Hazardous Combustion Products
Nitrogen oxides (NOx), Carbon monoxide (CO), Carbon dioxide (CO_2), Hydrogen cyanide (hydrocyanic acid), Ammonia.

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

6.2. Environmental precautions

See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Sweep up and shovel into suitable containers for disposal. Do not let this chemical enter the environment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid contact with skin and eyes. Do not breathe dust. Take precautionary measures against static discharges. Do not ingest. If swallowed then seek immediate medical assistance. Handle product only in closed system or provide appropriate exhaust ventilation.

Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Wash hands before breaks and after work.

7.2. Conditions for safe storage, including any incompatibilities

Keep in a dry, cool and well-ventilated place. Keep container tightly closed.

Technical Rules for Hazardous Substances (TRGS) 510 Storage Class (LGK) (Germany) Class 11

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits
List source(s): **EU** - Commission Directive (EU) 2019/1831 of 24 October 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC and amending Commission Directive 2000/39/EC **UK** - EH40/2005 Work Exposure Limits, Fourth edition. Published 2020. **IRE -** 2021 Code of Practice for the Chemical Agents Regulations, Schedule 1. Published by the Health and Safety Authority

Component	The United Kingdom	European Union	Ireland
Caprolactam	STEL: 3 mg/m³ 15 min STEL: 20 mg/m³ 15 min TWA: 1 mg/m³ 8 hr	TWA: 10 mg/m³ (8h) STEL: 40 mg/m³ (15min)	TWA: 10 mg/m³ 8 hr. STEL: 40 mg/m³ 15 min

	TWA: 10 mg/m³ 8 hr		

Biological limit values
This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) / Derived Minimum Effect Level (DMEL)
See table for values

Component	Acute effects local (Inhalation)	Acute effects systemic (Inhalation)	Chronic effects local (Inhalation)	Chronic effects systemic (Inhalation)
Caprolactam 105-60-2 (>95)	DNEL = 10mg/m³		DNEL = 5mg/m³	

Predicted No Effect Concentration (PNEC)
See values below.

Component	Fresh water	Fresh water sediment	Water Intermittent	Microorganisms in sewage treatment	Soil (Agriculture)
Caprolactam 105-60-2 (>95)	PNEC = 2mg/L	PNEC = 18.7mg/kg sediment dw	PNEC = 1mg/L	PNEC = 1737mg/L	PNEC = 2.55mg/kg soil dw

Component	Marine water	Marine water sediment	Marine water intermittent	Food chain	Air
Caprolactam 105-60-2 (>95)	PNEC = 0.2mg/L				

8.2. Exposure controls

Engineering Measures
Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.
Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber Neoprene Natural rubber PVC	See manufacturers recommendations	-	EN 374	(minimum requirement)

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure.

Inspect gloves before use.
Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)
Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.
Remove gloves with care avoiding skin contamination.

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
To protect the wearer, respiratory protective equipment must be the correct fit and be used

	and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced **Recommended Filter type:** Particulates filter conforming to EN 143
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. **Recommended half mask:-** Particle filtering: EN149:2001 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	No information available.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State	Solid	
Appearance	White	
Odor	pungent	
Odor Threshold	No data available	
Melting Point/Range	68 - 71 °C / 154.4 - 159.8 °F	
Softening Point	No data available	
Boiling Point/Range	268 °C / 514.4 °F	@ 760 mmHg
Flammability (liquid)	Not applicable	Solid
Flammability (solid,gas)	No information available	
Explosion Limits	**Lower** 1.6 Vol% **Upper** 11.9 Vol%	
Flash Point	152 °C / 305.6 °F	**Method -** No information available
Autoignition Temperature	395 °C / 743 °F	
Decomposition Temperature	No data available	
pH	7-8.5	333 g/l aq.solution
Viscosity	Not applicable	Solid
Water Solubility	4560 g/L (20°C)	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	**log Pow**	
Caprolactam	0.12	
Vapor Pressure	0.0014 hPa @ 20 °C	
Density / Specific Gravity	No data available 1.02 @ 75°C	
Bulk Density	No data available	
Vapor Density	Not applicable	Solid
Particle characteristics	No data available	

9.2. Other information

Molecular Formula	C6 H11 N O
Molecular Weight	113.16
Evaporation Rate	Not applicable - Solid

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

None known, based on information available

10.2. Chemical stability

Hygroscopic.

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous polymerization does not occur.
Hazardous Reactions No information available.

10.4. Conditions to avoid

Burning produces obnoxious and toxic fumes. Avoid dust formation. Temperatures above 100°C. Incompatible products. Exposure to moist air or water.

10.5. Incompatible materials

Strong oxidizing agents. Strong bases.

10.6. Hazardous decomposition products

Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO_2). Hydrogen cyanide (hydrocyanic acid). Ammonia.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Product Information

(a) acute toxicity;
Oral Category 4
Dermal Based on available data, the classification criteria are not met
Inhalation Category 4

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Caprolactam	LD50 = 1210 mg/kg (Rat)	LD50 = 1438 mg/kg (Rabbit)	LC50 = 8.16 mg/L (Rat) 4 h

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;
Respiratory Based on available data, the classification criteria are not met
Skin Based on available data, the classification criteria are not met

(e) germ cell mutagenicity; Based on available data, the classification criteria are not met

(f) carcinogenicity; Based on available data, the classification criteria are not met

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; Based on available data, the classification criteria are not met

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system.

(i) STOT-repeated exposure; Based on available data, the classification criteria are not met

Target Organs None known.

(j) aspiration hazard; Not applicable
Solid

Symptoms / effects,both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

11.2. Information on other hazards

Endocrine Disrupting Properties Assess endocrine disrupting properties for human health. This product does not contain any known or suspected endocrine disruptors.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecotoxicity effects Do not empty into drains. .

Component	Freshwater Fish	Water Flea	Freshwater Algae
Caprolactam	LC50: = 1400 mg/L, 96h static (Pimephales promelas) LC50: = 930 mg/L, 96h static (Lepomis macrochirus)	EC50: 828 - 2920 mg/L, 48h (Daphnia magna) EC50: > 500 mg/L, 48h (Daphnia magna Straus)	EC50: 4320 - 4800 mg/L, 72h (Pseudokirchneriella subcapitata) EC50: = 130 mg/L, 72h (Desmodesmus subspicatus) EC50: = 160 mg/L, 96h (Desmodesmus subspicatus)

Component	Microtox	M-Factor
Caprolactam	EC50 = 4200 mg/L 17 h	

12.2. Persistence and degradability

Expected to be biodegradable

Persistence Persistence is unlikely.

12.3. Bioaccumulative potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
Caprolactam	0.12	<1 dimensionless

12.4. Mobility in soil

The product is water soluble, and may spread in water systems . Will likely be mobile in the environment due to its water solubility. Highly mobile in soils

12.5. Results of PBT and vPvB assessment

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB).

12.6. Endocrine disrupting properties

Endocrine Disruptor Information This product does not contain any known or suspected endocrine disruptors

12.7. Other adverse effects

Persistent Organic Pollutant This product does not contain any known or suspected substance

Ozone Depletion Potential This product does not contain any known or suspected substance

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point.

European Waste Catalogue (EWC) According to the European Waste Catalog, Waste Codes are not product specific, but application specific.

Other Information Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO Not regulated

14.1. UN number
14.2. UN proper shipping name
14.3. Transport hazard class(es)
14.4. Packing group

ADR Not regulated

14.1. UN number
14.2. UN proper shipping name
14.3. Transport hazard class(es)
14.4. Packing group

IATA Not regulated

14.1. UN number
14.2. UN proper shipping name
14.3. Transport hazard class(es)
14.4. Packing group

14.5. Environmental hazards No hazards identified

14.6. Special precautions for user No special precautions required.

14.7. Maritime transport in bulk according to IMO instruments Not applicable, packaged goods

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories
Europe (EINECS/ELINCS/NLP), China (IECSC), Taiwan (TCSI), Korea (KECL), Japan (ENCS), Japan (ISHL), Canada (DSL/NDSL), Australia (AICS), New Zealand (NZIoC), Philippines (PICCS). US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

Component	CAS No	EINECS	ELINCS	NLP	IECSC	TCSI	KECL	ENCS	ISHL
Caprolactam	105-60-2	203-313-2	-	-	X	X	KE-18554	X	X

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	DSL	NDSL	AICS	NZIoC	PICCS
Caprolactam	105-60-2	X	ACTIVE	X	-	X	X	X

Legend: X - Listed '-' - Not Listed **KECL** - NIER number or KE number (http://ncis.nier.go.kr/en/main.do)

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) -	REACH (1907/2006) -	REACH Regulation (EC

		Annex XIV - Substances Subject to Authorization	Annex XVII - Restrictions on Certain Dangerous Substances	1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
Caprolactam	105-60-2	-	Use restricted. See item 75. (see link for restriction details)	-

REACH links
https://echa.europa.eu/substances-restricted-under-reach

Seveso III Directive (2012/18/EC)

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Caprolactam	105-60-2	Not applicable	Not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of dangerous chemicals
Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?
Not applicable

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work .
Take note of Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values

National Regulations

UK - Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment

WGK Classification See table for values

Component	Germany - Water Classification (AwSV)	Germany - TA-Luft Class
Caprolactam	WGK1	Class I : 20 mg/m³ (Massenkonzentration)

Component	Switzerland - Ordinance on the Reduction of Risk from handling of hazardous substances preparation (SR 814.81)	Switzerland - Ordinance on Incentive Taxes on Volatile Organic Compounds (OVOC)	Switzerland - Ordinance of the Rotterdam Convention on the Prior Informed Consent Procedure
Caprolactam 105-60-2 (>95)	Prohibited and Restricted Substances		

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has not been conducted

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3
H302 - Harmful if swallowed

H315 - Causes skin irritation
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Prepared By	Health, Safety and Environmental Department
Revision Date	26-Jan-2024
Revision Summary	New emergency telephone response service provider.

This safety data sheet complies with Regulation UK SI 2019/758 and UK SI 2020/1577 as amended. .

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet